

Date: Tuesday, 19/08/2008 4:07:23 PM
 User: Julie Lecocq

Process Sheet

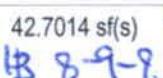
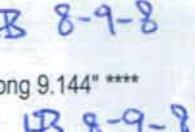
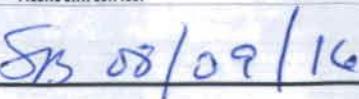
TALMAR

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: 90 DEGREE COVER PLATE	
Job Number	: 41511-3				
Estimate Number	: 13405				
P.O. Number	:		Part Number	: PB674300169	
This Issue	: 19/08/2008	S.O. No. :	Drawing Number	: B6743001 PAGE25	
Prsh Rev.	:	NC	Project Number	: N/A	
First Issue	:	11	Drawing Revision	: B1	
Previous Run	:	40069	Material	:	
Written By	:		Due Date	: 18/09/2008	
Checked & Approved By	: JUD 08.8.20		Qty:	30	Um: Each
Comment	: Est Rev:A 08-06-20 new issue DD verified by:ec				

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M6061T6S032	6061-T6 Sheet 0.032"
		
	Comment: Qty.: 1.4234 sf(s)/Unit Total : 42.7014 sf(s) 18147 6061-T6 Sheet 0.032"	
2.0	WATER JET	FLOW WATER JET
		
	Comment: FLOW WATER JET 1-Cut as per Dwg B67-43001 Dwg Rev: B1 Prog Rev: B1 18 8-9-8	
	****grain direction along 9.144" **** 2-Deburr if necessary 18 8-9-8	
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
		
	Comment: INSPECT PARTS AS THEY COME OFF MACHINE	
4.0	QC8	SECOND CHECK
		
	Comment: SECOND CHECK	
5.0	BRAKE NC	NC BRAKE
		
	Comment: NC BRAKE Bend as per Dwg B67-43001	
		

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 19/08/2008 4:07:23 PM
User: Julie Lecocq

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 90 DEGREE COVER PLATE

Job Number: 41511

Part Number: PB674300169

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC5

INSPECT WORK TO CURRENT STEP



5/08/09/16 (10)

Comment: INSPECT WORK TO CURRENT STEP

7.0 LARGE FAB 1

LARGE FABRICATION RESOURCE 1



Comment: LARGE FABRICATION RESOURCE 1

Weld assembly as per dwg B67-43001

11/08.09.17 10

8.0 SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

1- grind weld flush

12/08.09.17 10

9.0 QC10

VISUAL INSPECTION OF GROUND WELDS



Comment: VISUAL INSPECTION OF GROUND WELDS

13/08.09.17 10

10.0 QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

14/08.09.17 10

11.0 HAND FINISHING1

HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1

Chemical Conversion Coat as per QSI 005 4.1

(10x)

12.0 POWDER COATING

POWDER COATING



Comment: POWDER COATING

Powder Coat Green Sandtex (Ref: 4.3.5.8) as per QSI 005 4.3

M-F 08/09/18

START TIME: 1:45pm

OVEN TEMPERATURE: 320F

FINISH TIME: 2:15pm

INSPECT POWDER COAT/CHEMICAL CONVERSION

9/10 08-09-18

(10)

13.0 QC3



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

P-C 08/09/18 (10)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 19/08/2008 4:07:23 PM
User: Julie Lecocq

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 90 DEGREE COVER PLATE

Job Number: 41511

Part Number: PB674300169

Job Number:



Seq. #: Machine Or Operation:

Description :

14.0 PG PURCHASING



Comment: PURCHASING

SEND TO TALMAR FOR FOAM AND FABRIC

7202

2008/09/17 (10)

15.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Receive & Inspect For Transit Damage

Re: 7202 (10)

16.0 QC6 DIMENSIONAL CHECK



Comment: DIMENSIONAL CHECK

2008/10/02 (10)

17.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 5506

Re: 7202 (10)

18.0 QC21 FINAL INSPECTION/W/O RELEASE



08/10/08 (10)

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 08-10-01

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE		By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

ORIGINAL

PRIMETER AVIATION, INC.
10000 N. 100TH ST., SUITE 100
OMAHA, NE 68136-1600
TELE: (402) 391-1600 FAX: (402) 391-1600

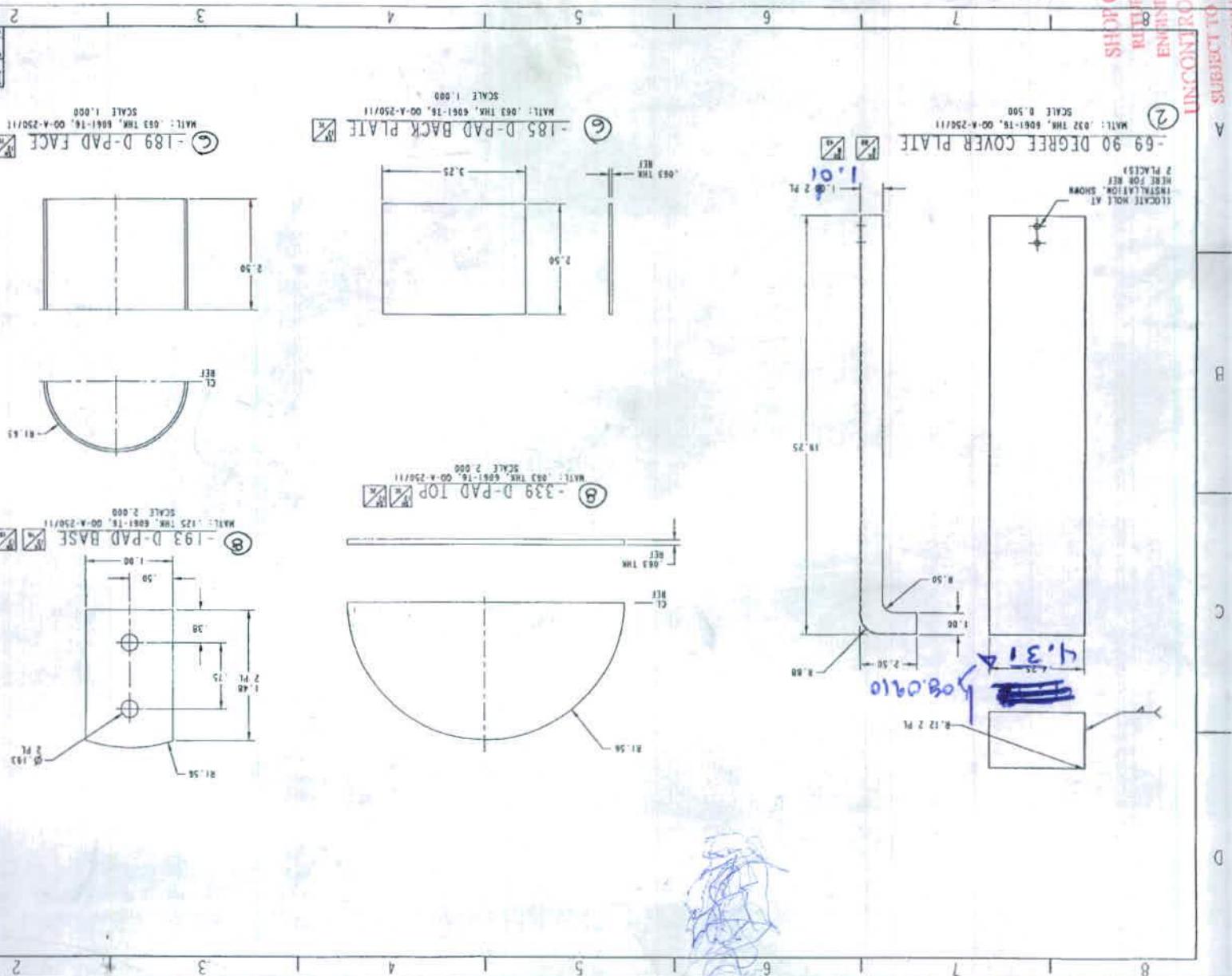
DOOSIVEI 667-43001

A

B

C

D



NO 451
SUBJECT TO APPROVAL
UNCONTROLLED COPY
RETURN TO ENGINEERING
WITHOUT NOTICE
WORK COPY



DART AEROSPACE LTD	Work Order:	41511
Description: 90° COVER PLATE	Part Number:	PR6743001-69
Inspection Dwg:	Rev: R1	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article X Prototype

Measured by: <u>HB</u>	Audited by: <u>D</u>	Prototype Approval: <u>1</u>
Date: <u>8-9-09</u>	Date: <u>08/09/09</u>	Date: <u>1-1</u>

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	



PACKING SLIP

TULMAR

Tulmar Safety Systems Inc.

1123 Cameron Street

Hawkesbury, ON K6A 2B8 CA

Tel: 613-632-1282

Fax: 613-632-2030

MID : CATULSAF1123HAW

email: info@tulmar.com

Bill No:

Dart Aerospace

1270 Aberdeen Street

Hawkesbury, ON K6A 1K7. Canada

COPY

Packing Slip No.

30330

Ship Date

3-Oct-08

Ship To:

Dart Aerospace

1270 Aberdeen Street

Main Finished Goods Location

Buyer=Chantal Lavoie 613-632-9577

Hawkesbury, ON K6A 1K7. Canada

613-632-9577

Order No.	Order Date	Customer No.	Sales Rep.	Release Note No.
21999	19-Sep-08	CDART100	Barney Bangs	R92- 30330
Customer PO Number		Ship Via	PPD/COL	
PO00007202		Pick-Up		
Item No.	Qty	UOM	Qty Shipped/Returned	Qty Backordered
Description				
8421-105	10	EA	10	
Dart Blade Fold Kit - Pad #6/ Drawing No: (Ref B67-43001-73 Rev B1) DWG Rev:A				
Lot No: BATCH0000000003 Qty: 10				
8421-106	10	EA	10	
Dart Blade Fold Kit - Pad #7/ Drawing No: (Ref B67-43001-69 Rev B1) DWG Rev:A				
Lot No: BATCH0000000003 Qty: 10				
8421-102	12	EA	12	
Dart Blade Fold Kit - Pad #3/ Drawing No: (Ref B67-43001-85 Rev B1) DWG Rev:NR				
Lot No: BATCH0000000004 Qty: 12				
8421-101	20	EA	20	
Dart Blade Fold Kit - Pad #2/ Drawing No: (Ref B67-43001-83 Rev B1) DWG Rev:NR				
Lot No: BATCH0000000003 Qty: 20				

8
08/10/08

Barney Bangs

RELEASE NOTE

TULMAR

Tulmar Safety Systems Inc.
1123 Cameron Street
Hawkesbury, ON K6A 2B8 CA
Tel: 613-632-1282
Fax: 613-632-2030
MID : CATULSAF1123HAW
www.tulmar.com
email: info@tulmar.com

Release Note No.

R92-30330

Ship Date

3-Oct-08

Bill No:

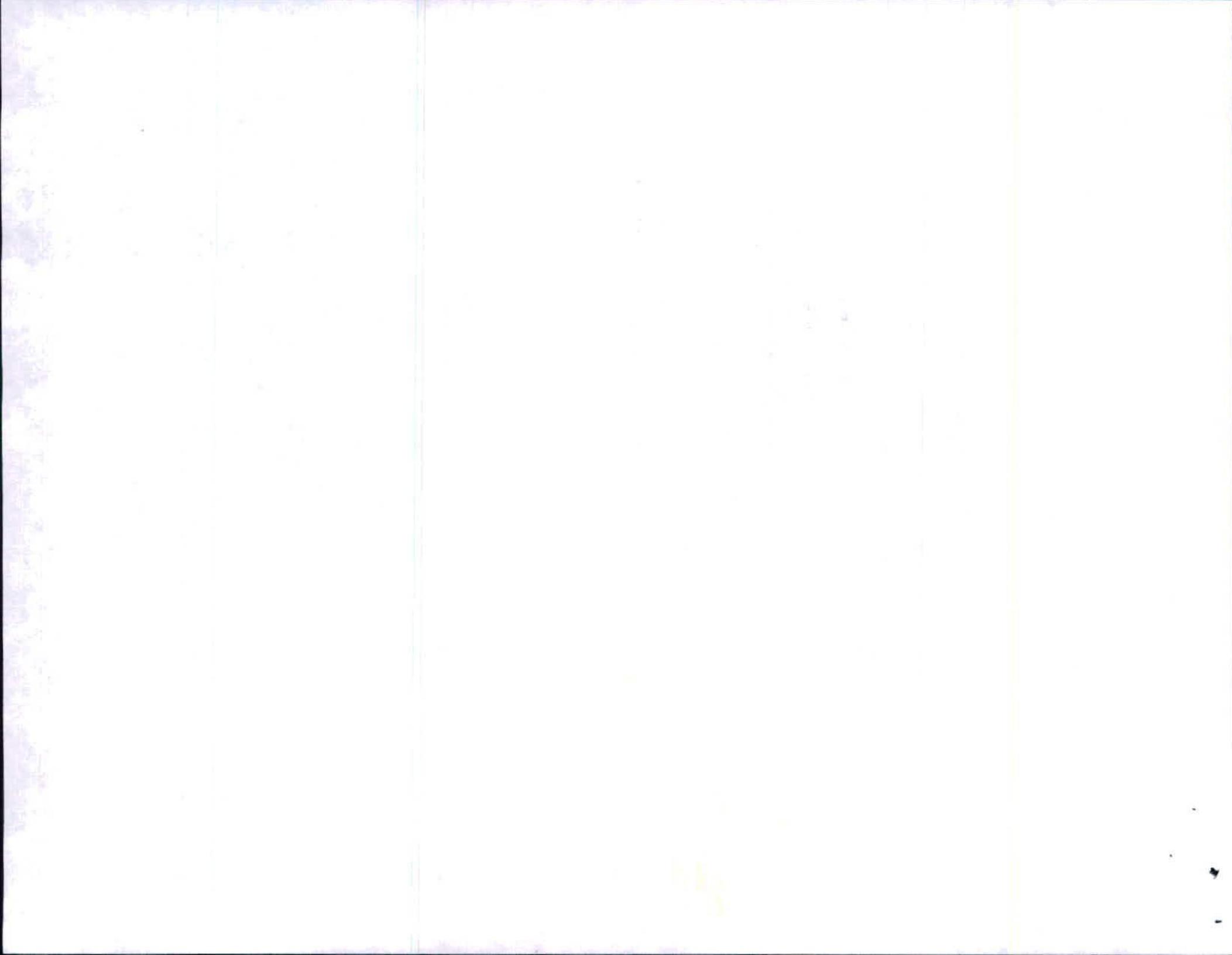
Dart Aerospace
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7. Canada

Ship To:

Dart Aerospace
1270 Aberdeen Street
Main Finished Goods Location
Buyer=Chantal Lavoie 613-632-9577
Hawkesbury, ON K6A 1K7. Canada
613-632-9577

Order No.	Order Date	Customer No.	Sales Rep.
21999	19-Sep-08	CDART100	Barney Bangs
Customer PO Number		Ship Via	Packing Slip No.
PO00007202		Pick-Up	30330
Item No.	Qty	UOM	Qty Shipped/Returned
Description			Qty Backordered
3421-106	10	EA	10
Dart Blade Fold Kit - Pad #7/			
Drawing No: (Ref B67-43001-69 Rev B1)			
DWG Rev: A			
Comments:			
Lot No: BATCH0000000003 Qty: 10			
3421-105	10	EA	10
Dart Blade Fold Kit - Pad #6/			
Drawing No: (Ref B67-43001-73 Rev B1)			
DWG Rev: A			
Comments:			
Lot No: BATCH0000000003 Qty: 10			
3421-101	20	EA	20
Dart Blade Fold Kit - Pad #2/			
Drawing No: (Ref B67-43001-83 Rev B1)			
DWG Rev: NR			
Comments:			
Lot No: BATCH0000000003 Qty: 20			
3421-102	12	EA	12
Dart Blade Fold Kit - Pad #3/			
Drawing No: (Ref B67-43001-85 Rev B1)			
DWG Rev: NR			
Comments:			
Lot No: BATCH0000000004 Qty: 12			

68/10/07



RELEASE NOTE

TULMAR

Tulmar Safety Systems Inc.
1123 Cameron Street
Hawkesbury, ON K6A 2B8 CA
Tel: 613-632-1282
Fax: 613-632-2030
MID : CATULSAF1123HAW
www.tulmar.com
email: info@tulmar.com

Bill No:

Dart Aerospace
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7. Canada

Release Note No.

R92-30330

Ship Date

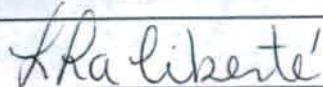
3-Oct-08

Ship To:

Dart Aerospace
1270 Aberdeen Street
Main Finished Goods Location
Buyer=Chantal Lavoie 613-632-9577
Hawkesbury, ON K6A 1K7. Canada
613-632-9577

If any questions or concerns, please contact QA Manager @ 613-632-1282 ext. 245.

his release note is a Certificate of Conformance and I hereby certify that the items listed hereon have been inspected, tested and conform to all specifications and requirements detailed in the contract or purchase order. Objective evidence to support this release note is on file, and can be made available upon request.



Authorized Inspector

10/03/2008

Date

